

RACE PREPARATION 2 STROKE RANGE



WARNING!!!

ATTENTION!

Before modifying the vehicle to the race version, please insist on obtaining a signed workshop order from your customer in which you inform the customer's own risk and that it nullifies the vehicle's approval for use on public roads.

Please don't throw the removed parts and give them to the customer

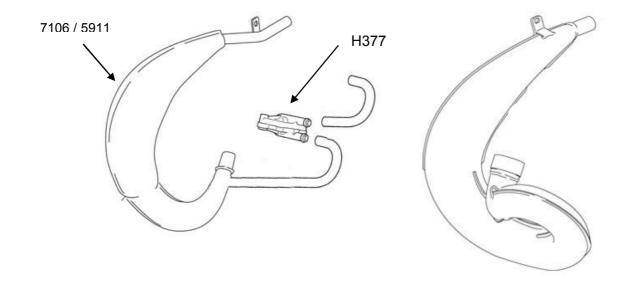
Remark:

Please make sure that no third person has access to this manual



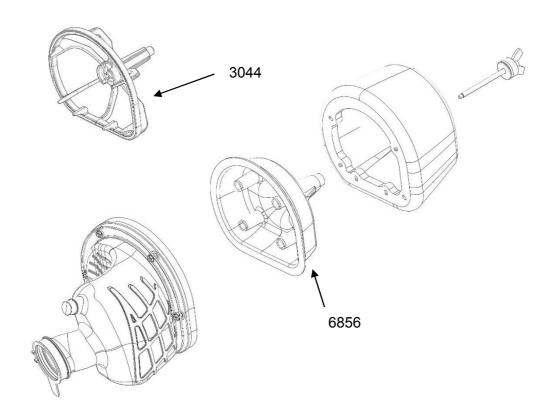
EXHAUST

Remove catalytic exhaust pipe (7106 \rightarrow 125/300) (5911 \rightarrow 125) and AIS valve (H377) Install racing exhaust pipe .

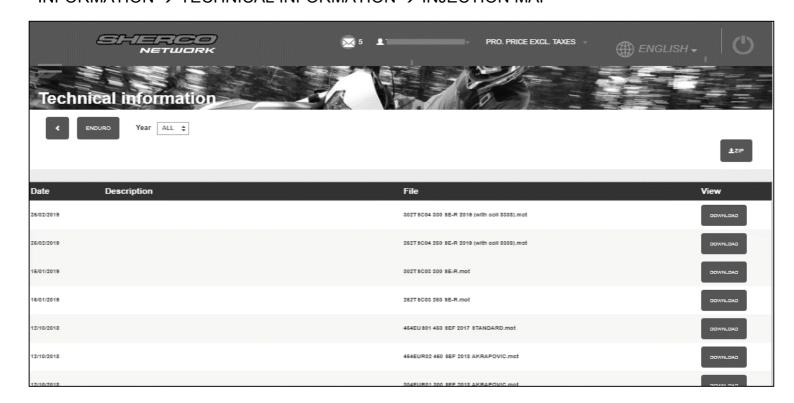


INTAKE

Remove intake restriction (6856) and place filter basket (3044)



Connecting the bike to the diagnostic tool and making sure that there is the last updated mapping is installed. All mappings are available on the sherconetwork: INFORMATION \rightarrow TECHNICAL INFORMATION \rightarrow INJECTION MAP



CARBURATION

Modify the carburation setting:

• 125cc

carburator	delivered version	racing version
jet needle	N84K	N1EE
idle jet	KEP 38	KEP 42
main jet	KEA 115	KEA 170
cold start jet	50	85
idle air regulation screw	1 and 1/2 turn	1and1/2turn

• 250cc

carburator	delivered version	racing version
jet needle	N84K	N1EG
idle jet	KEP 38	KEP 40
main jet	KEA 115	KEA 162
cold start jet	50	85
idle air regulation screw	1 and 1/2 turn	1and1/2turn

• 300cc

carburator	delivered version	racing version
jet needle	N84K	N8RE
idle jet	KEP 38	KEP 40
main jet	KEA 115	KEA 165
cold start jet	50	85
idle air regulation screw	1 and 1/2 turn	1and1/2turn

ELECTRICAL

First of all remove:

- Seat
- Fuel tank
- Side panels
- Front headlight



Remove the original light switch (0413) and install the racing switch (3507) in the same position on the left handle.



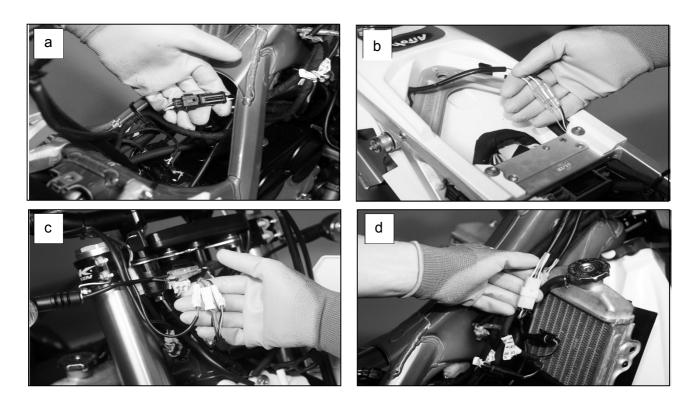
Remove original main standard lighting sub harness P/No.8145 and replace with the racing lighting sub harness.6845.





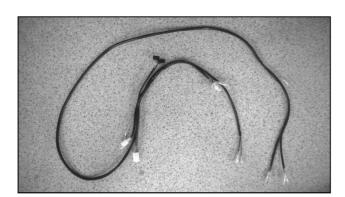
Start to disconnect:

- a) power plugb) rear brake light / tail light wiring connectionc) speedo connection
- d) left handle bar lighting switch



Remove original accessory wiring sub harness (3509) and start disconnect:

- a) Turn indicator flasher unit wiring connectorb) LHF and RHF Turn indicator wiring connectors
- c) Turn indicator bullet style wiring connectors
- d) Head light wiring connector
- e) On the rear of the bike, connect the plate light













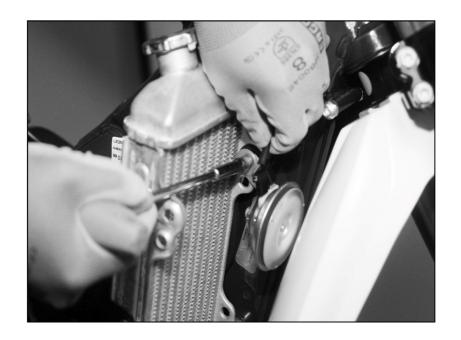
Remove original speedo holder (4389) and replace with racing speedo bracket 4526



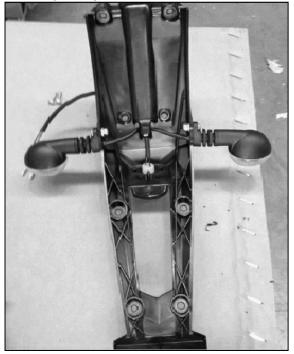
Remove the 4 indicator



Remove horn and horn bracket



Remove the rear fender extension (3549)



Remove left and right mirrors to the handle bar



Do not connect the brown wire on the racing harness 6845







































